

## BLUE CRAB CAN SEAM EVALUATION RECORD FOR 401x301 Tinplate, Aluminum Ends

Company Name: Glorious Crab, Inc.

Address: 123 Harvest Way, Seaside, MD 12345

Person Responsible: Packing Room Supervisor

**Critical Limits:** Visual acceptable  
 Thickness  $.060 \pm .002$   
 Overlap .045 or longer, where Overlap = CH + BH + .012 - L  
 Tightness 80-100%

**Frequency:** Conduct a **complete evaluation** at start-up and after adjustments.  
 Visual check, every batch.

Date	Time	Code	Visual Accept/ Reject	Thickness .060±.002	Length (L) .125 maximum	Body-hook (BH) .080±.008	Cover-hook (CH) .080±.008	Overlap .045 minimum	Tightness 80-100%	Pressure/ Vacuum Accept/ Reject	Operator's Initials
10/13/03	8:48AM	A252-03	Acc.	0.61	.121	.078	.079	.048	100	VAC. / ACC.	RR
				0.60	.122	.079	.079	.058			
				0.59	.120	.080	.080	.052			
10/13/03	11:04 AM	B252-03	Acc.								RR
10/13/03	2:35PM	C252-03	Acc.								RR

Comments:  
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Reviewer V. Stone Date 10/13/03

Reviewer \_\_\_\_\_ Date \_\_\_\_\_