**BLUE CRAB CAN SEAM EVALUATION RECORD**
FOR 401x301 Tinplate, Aluminum Ends

**Company Name:** Glorious Crab, Inc.  
**Address:** 123 Harvest Way, Seaside, MD 12345  
**Person Responsible:** Packing Room Supervisor

**Critical Limits:** Visual acceptable  
Thickness: 0.060±0.002  
Overlap: 0.045 or longer, where Overlap = CH + BH + 0.012 - L  
Tightness: 80-100%

**Frequency:** Conduct a complete evaluation at start-up and after adjustments.  
Visual check, every batch.

<table>
<thead>
<tr>
<th>Date</th>
<th>Time</th>
<th>Code</th>
<th>Visual Accept/Reject</th>
<th>Thickness</th>
<th>Length (L)</th>
<th>Body-hook (BH)</th>
<th>Cover-hook (CH)</th>
<th>Overlap</th>
<th>Tightness</th>
<th>Pressure/Vacuum Accept/Reject</th>
<th>Operator's Initials</th>
</tr>
</thead>
<tbody>
<tr>
<td>10/13/03</td>
<td>8:45AM</td>
<td>A25A-03</td>
<td>Acc.</td>
<td>0.61</td>
<td>1.21</td>
<td>0.078</td>
<td>0.079</td>
<td>0.048</td>
<td>100</td>
<td>VAC/Reject</td>
<td>RR</td>
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<tr>
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<td>11:04AM</td>
<td>B25A-03</td>
<td>Acc.</td>
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<td>0.052</td>
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<td></td>
<td></td>
<td></td>
<td>RR</td>
</tr>
</tbody>
</table>

**Comments:**

**Reviewer:** Y. Stone  
**Date:** 10/13/03  
**Reviewer:**  
**Date:**