

**BLUE CRAB CAN SEAM EVALUATION RECORD
FOR 401x301 Tinplate, Aluminum Ends**

Company Name: Glorious Crab, Inc.* **Address:** 123 Harvest Way, Seaside, MD 12345* **Person Responsible:** Packing Room Supervisor*

Critical Limits: Visual acceptable
 Thickness .060±.002
 Overlap .045 or longer, where Overlap = CH + BH + .012 - L
 Tightness 80-100%

Frequency: Conduct a **complete evaluation** at start-up and after adjustments.
 Visual check, every batch.

Date	Time	Code	Visual Accept/ Reject	Thickness .060±.002	Length (L) .125 maximum	Body-hook (BH) .080±.008	Cover-hook (CH) .080±.008	Overlap .045 minimum	Tightness 80-100%	Pressure/ Vacuum Accept/ Reject	Operator's Initials

Comments:

Reviewer _____

Date _____

Reviewer _____

Date _____

*NOTE: This generic record is for your information only. It should not be used without modification. Each record must be specific for the processing plant, species processed, and processing methods used. The record shall include:

- 1) the name and location of the processor or importer;
- 2) the date and time of the activity that the record reflects;
- 3) the signature or initials of the person performing the operation; and
- 4) where appropriate, the identity of the product and the production code, if any. Processing and other information shall be entered at the time that it is observed.

The review of critical control point records shall occur within 1 week of the day that the records are made.

Any corrective actions shall be documented in a corrective action report.

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